



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6405G00531-3G-PO

Job Sheet 193668



Part No: RBW6405G00531-3G-PO

Job Qty: 4 pcs

Part Name: Tail Rotor Damper Length Adjustment Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/18/19

Job Tracking No:

Due Date: 5/16/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6405G00531-3G Rev.A IPP Rev. A 18.10.22 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	4 pcs	5/16/19	5/16/19	0.00	0.00	Purchasing - 1	DP MAY 16 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	4 pcs	5/16/19	5/16/19	0.00	0.00	Packaging 2 - 1 - B4B	DP MAY 16 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Container No: S181981



Part: RBW6405G00531-3G

Job No: 193668

Serial No/Batch: S181981

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/16/19

Plex 4/18/19 8:55 AM dart.Lussier.Patrick

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	4 pcs	5/16/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	MAY 16 2019 DAS 40 9-89
130 Packaging 3-1 - Stock - B4B	4 pcs	5/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	4 pcs	5/16/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	DAS 21 MAY 17 2019

Part Op 100 - (Purchasing) Issue P/O: 043236 MANUFACTURE RBW6405G00531-3G AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required
 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6405G00531-3GP	Tail Rotor Damper Length Adjustment Tool	4 pcs (1 ea)	100-Purchasing	S181980
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6405G00531-3GP	4	0	0
Part Specifications				
Specifications could not be found.				

Plex 4/18/19 8:55 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043236



Supplier: ARR001-VU
Arrow Aviation
1318 Smede Hwy
Brossard, LA 70518 USA
Phone: 337 364 4357
Fax: 337 364 4186

PO No: PO043236
PO Date: 4/18/19
Due Date: 5/16/19

MAY 14 2019 CL

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: COD

Freight Terms:

Special Comments:

E-MAILED

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	193668	RBW6405G00531-3GP			Tail Rotor Damper Length Adjustment Tool REV A	Firmed X4	-	5/16/19	4 pcs	0 pcs	4 pcs	\$500.00/pcs	\$2,000.00
Grand Total:													\$2,000.00

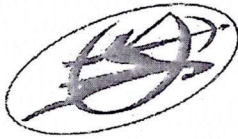
Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 4/18/19 8:59 AM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 556

Date: 5/10/19
PO Ref: 043236
PO Ref: 042227
Ship vi Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

RECEIVED
MAY 16 2019
DART AEROSPACE LTD.

DAS
40
9-89

686
JUN 6

Qty	Item
4	T/RDAMPER LENGTH ADJUSTMENT
2	ROTOR MAST NUT WRENCH

Part No.
RBW6405G00531-3G
RBA9829-A

Received by: _____

Packaged by: JA _____

Checked by: JA _____

Thank You



ARROW TECHMACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 043236 Date: 5/10/19

Our Order/ Job No: 043236-IAWT Order Qty: 4

Part Name: T/R DAMPER LENGTH ADJUSTMENT

Part Number RBW6405G00531-3G

Lot Size: N/A Ship Date: 5/10/19

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number : : RB W6405G005 31-3G Rev:A

696
SV1
DAS
40
9-89

Material Size and Type: -1/ 6061; -3/ 4140 Q & T

Material Specifications: 6061: ASTM B221; 4140 Q&T: ASTM A108

Heat Treatment: N/A

Plating/ Finish: CLEAR ANODIZE: MIL -A-8625F, TYPE II, CLASS I; ZINC PLATE: ASTM B633
TYPE I SC 2

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 5/10/19

Signed: *Heather R. Latt*

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-69381 Fax: (458) 215-4938
WWW.atechmachineworks.com